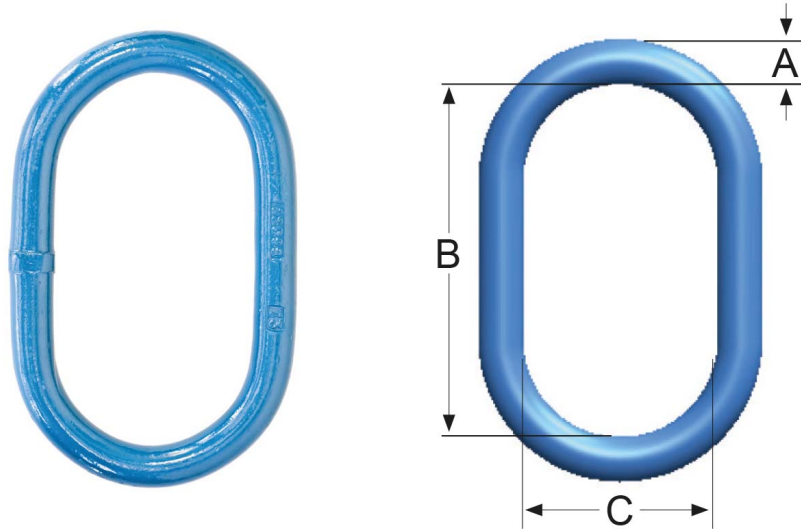


## Grade 8 Master Link EN1677-4

Hackett Grade 8 Master Links are manufactured from alloy steel in accordance with EN1677-4. All Master Links are individually proof load tested to 2.5 times working load limit in accordance with EN1677. Only components fully compliant with all aspects of EN1677 can be used in chain slings certified to EN818-4. Hackett Grade 8 lifting components are suitable for use in a temperature range of -40°C up to 200°C without reduction in working load limit, reductions apply up to 400°C.



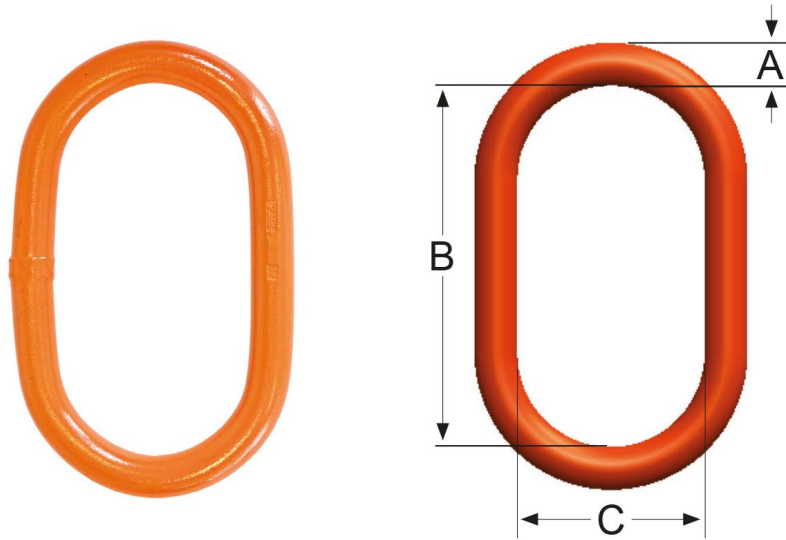
## TECHNICAL SPECIFICATION

### Master Link for single and double leg chain slings

| Part Code  | Description | Chain Size mm<br>Single | Chain Size mm<br>Double | A<br>mm | B<br>mm | C<br>mm | WLL<br>tonnes | Mass<br>Kg |
|------------|-------------|-------------------------|-------------------------|---------|---------|---------|---------------|------------|
| X-003-0806 | MA0806ML    | 6, 7 & 8                | 6                       | 14.5    | 125     | 60      | 2.8           | 0.47       |
| X-003-1008 | MA1008ML    | 10                      | 7 & 8                   | 16.0    | 150     | 75      | 4.2           | 0.72       |
| X-003-1310 | MA1310ML    | 13                      | 10                      | 22.0    | 162     | 90      | 6.7           | 1.50       |
| X-003-1613 | MA1613ML    | 16                      | 13                      | 28.0    | 200     | 110     | 11.8          | 3.00       |
| X-003-2016 | MA2016ML    | 20                      | 16                      | 32.0    | 270     | 140     | 17.0          | 5.10       |
| 330.360+   | HA36ML OS+  | 22                      | 20                      | 36.0    | 270     | 140     | 26.0          | 6.46       |
| 330.400+   | HA40ML OS+  | 26                      | 22                      | 40.0    | 280     | 155     | 30.5          | 8.46       |
| 330.450+   | HA45ML OS+  | 32                      | 26                      | 45.0    | 320     | 175     | 40.0          | 12.18      |
| 330.500+   | HA50ML OS+  | 36                      | 32                      | 50.0    | 350     | 195     | 51.0          | 16.54      |

# OVERSIZE MASTER LINKS FOR SINGLE AND DOUBLE LEG CHAIN SLINGS

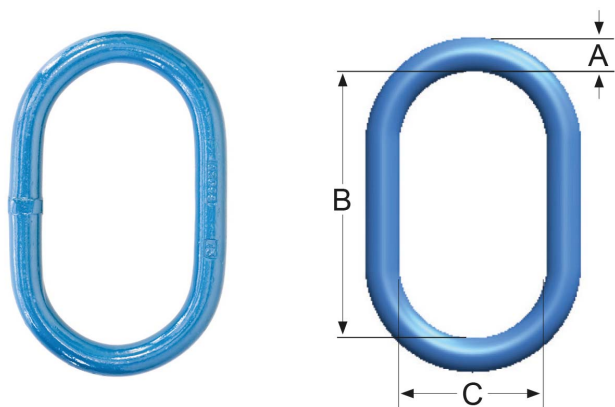
---



| Part Code | Description | Chain Size mm<br>Single | Chain Size mm<br>Double | A<br>mm | B<br>mm | C<br>mm | WLL<br>tonnes | Mass<br>Kg |
|-----------|-------------|-------------------------|-------------------------|---------|---------|---------|---------------|------------|
| 330.220+  | HA22ML OS+  | -                       | 10                      | 22.0    | 270     | 140     | 7.00          | 2.28       |
| 330.250+  | HA25ML OS+  | 16                      | 13                      | 25.0    | 270     | 140     | 9.30          | 3.11       |

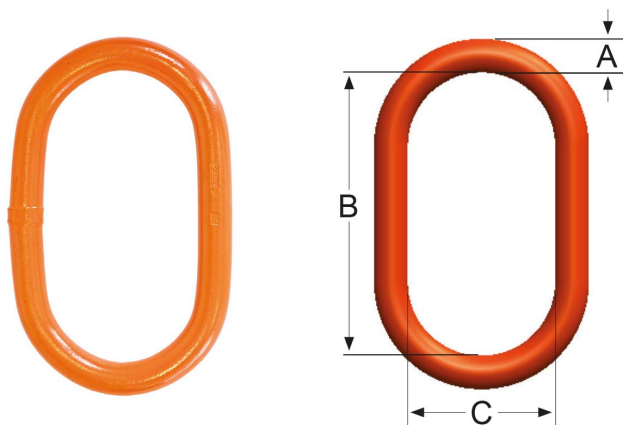
# TECHNICAL SPECIFICATION - IMPERIAL

## Master Link for single and double leg chain slings



| Part Code  | Description | Chain Size inch Single | Chain Size inch Double | A inch | B inch | C inch | WLL lbs | Mass lbs |
|------------|-------------|------------------------|------------------------|--------|--------|--------|---------|----------|
| X-003-0806 | MA0806ML    | 1/4 - 5/16             | 1/4                    | 0.57   | 4.92   | 2.36   | 6172    | 1.04     |
| X-003-1008 | MA1008ML    | 3/8                    | 9/32 - 15/16           | 0.63   | 5.90   | 2.95   | 9259    | 1.59     |
| X-003-1310 | MA1310ML    | 1/2                    | 3/8                    | 0.86   | 6.37   | 3.54   | 14770   | 3.30     |
| X-003-1613 | MA1613ML    | 5/8                    | 1/2                    | 1.10   | 7.87   | 4.33   | 26014   | 6.60     |
| X-003-2016 | MA2016ML    | 3/4                    | 5/8                    | 1.26   | 10.63  | 5.51   | 37478   | 11.24    |
| 330.360+   | HA36ML OS+  | 7/8                    | 3/4                    | 1.41   | 10.63  | 5.51   | 57320   | 14.24    |
| 330.400+   | HA40ML OS+  | 1                      | 7/8                    | 1.57   | 11.00  | 6.10   | 67240   | 18.65    |
| 330.450+   | HA45ML OS+  | 1 - 1/4                | 1                      | 1.77   | 12.60  | 6.89   | 88184   | 26.85    |
| 330.500+   | HA50ML OS+  | 1 - 27/64              | 1 - 1/4                | 1.97   | 13.78  | 7.67   | 112435  | 36.46    |

## OVERSIZE MASTER LINKS FOR SINGLE AND DOUBLE LEG CHAIN SLINGS - IMPERIAL



| Part Code | Description | Chain Size inch Single | Chain Size inch Double | A inch | B inch | C inch | WLL lbs | Mass lbs |
|-----------|-------------|------------------------|------------------------|--------|--------|--------|---------|----------|
| 330.220+  | HA22ML OS+  | -                      | 3/8                    | 0.88   | 10.63  | 5.51   | 15432   | 5.02     |
| 330.250+  | HA25ML OS+  | 5/8                    | 1/2                    | 0.98   | 10.63  | 5.51   | 20502   | 6.85     |

Email: [Info@towne.co.uk](mailto:Info@towne.co.uk) • [www.towne.co.uk](http://www.towne.co.uk)